

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Compressor x Suction hose	10	100	7
Compressor x Discharge hose	10	100	7
Compressor x Compressor bracket	25	250	18
Compressor bracket x Engine	37	375	27
Receiver x Liquid tube	5.4	55	48 in.·lbf
Condenser x Discharge hose	5.4	55	48 in.·lbf
Condenser x Liquid tube	5.4	55	48 in.·lbf
Cooling unit x Liquid tube	14	140	10
Cooling unit x Suction tube	32	330	24
Expansion valve x Evaporator	5.4	55	48 in.·lbf
Suction lines	Block joint	10	100
	Piping joint	32	330
Pressure plate x Compressor	13.2	135	9
Revolution detecting sensor x Compressor	11	110	8
Pressure switch x Liquid tube	10	100	7
Radiator fan x Radiator	7.0	70	61 in.·lbf
Condenser fan x Radiator	7.0	70	61 in.·lbf
PS pump x Engine	43	440	32